

## CHEVROLET V-8 EASY CHANGE SPIN-ON OIL FILTER PART NO. 1059/1359

1059 Fits all 1956-67 SBC V-8 Cars and Trucks (1/4" Bolts) 1359 Fits all 1968-up SBC & BBC V-8 Cars and Trucks (5/16" Bolts)

## **INSTALLATION INSTRUCTIONS**

SPECIAL NOTE: Do not discard the original by-pass relief valve assembly equipment. It must be reused with this kit. Please read instructions carefully.

## Always use caution when doing this procedure. Wear safety glasses, protective gloves and clothing. Never work on a hot engine.

- 1. Remove filter shell (with cartridge) from engine and discard or recycle properly.
- 2. Remove the two original bolts from the by-pass valve assembly in block cavity. Remove assembly and old gasket. Discard bolts and gasket only.

**CAUTION:** Do not discard by-pass valve assembly because proper seat and seal for O-ring is not possible.

- 3. Clean by-pass valve assembly in solvent and clean O-ring groove in block.
- **4.** Install new O-ring around outside of by-pass valve assembly. Position it so that it is about in the middle of the outside section. Peel and stick the felt washer to the adapter (see diagram).
- 5. Place adapter on by-pass valve assembly so the felt washer of adapter contacts flat sealing surface of the by-pass plate. Line up bolt holes in adapter with bolt holes in by-pass plate and insert 2" bolts.
- Holding assembly together, carefully insert into engine block cavity and tighten bolts equally until hand tight. Then tighten each bolt one turn with wrench. (Note: Max. torque 8ft. lbs.)
- 7. Install Fram PH30, PH13, or other compatible filter (not included) per manufactures instruction.
- 8. Add sufficient oil for filter. Run engine (just above idle) for 5 minutes and check for leaks. Recheck oil level.

## 12438 Putnam Street • Whittier, CA 90602 tel (562) 921-0404 • fax (562) 921-7515 website: www.tdperformance.com • email: techsupport@tdperformance.com

